

POLAR WIRE

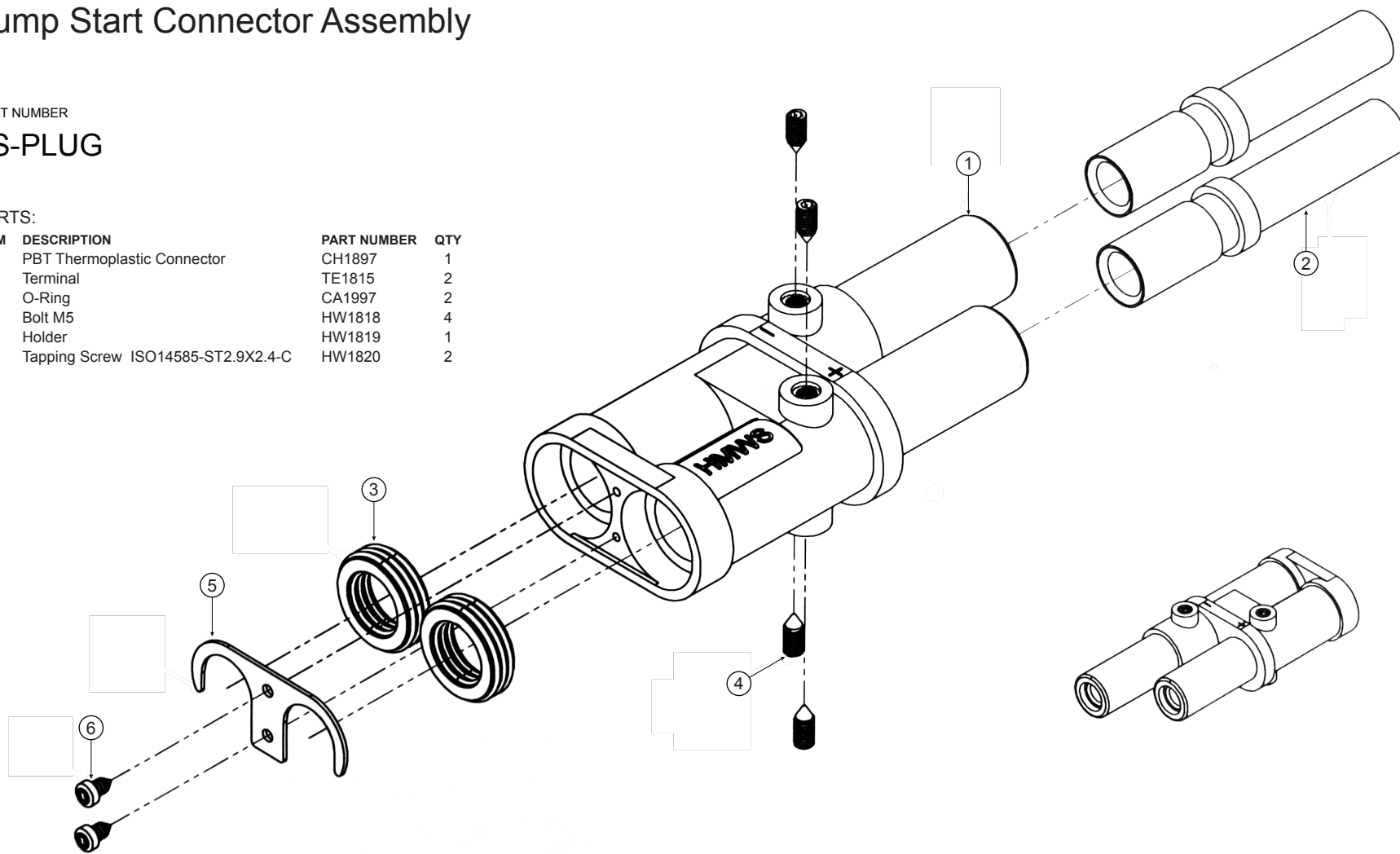
Jump Start Connector Assembly

PART NUMBER

JS-PLUG

PARTS:

ITEM	DESCRIPTION	PART NUMBER	QTY
1	PBT Thermoplastic Connector	CH1897	1
2	Terminal	TE1815	2
3	O-Ring	CA1997	2
4	Bolt M5	HW1818	4
5	Holder	HW1819	1
6	Tapping Screw ISO14585-ST2.9X2.4-C	HW1820	2



POLAR WIRE PRODUCTS, INC.

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Assembly Instructions:

1. Apply Loctite 243 to four M5 Screws (image reference 4)
2. Number 4 torque setting: 1.8 – 2.0 N-m
3. Number 6 torque setting: 0.7 – 0.8 N-m